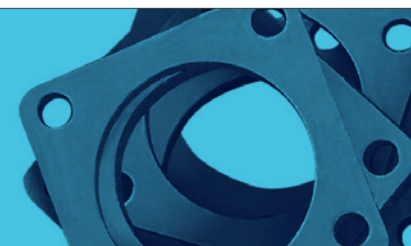


# BISCO® BF-2000

## ULTRA SOFT SILICONE



BISCO® BF-2000 Ultra Soft is a highly compressible silicone foam. The combination of low weight and softness makes this flame retardant foam ideal for transportation, industrial, and electronics applications where low closure force and dust sealing are critical.

BISCO® Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY	TEST METHOD	TYPICAL VALUE
<b>PHYSICAL</b>		
Color		Black
Thickness, inches (mm) Tolerance		0.125 – 0.500 (3.18 – 12.70) See Reverse
Standard Width, inches (mm)		0.500 – 36.0 (12.7 – 914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	10.0 (160)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	1.5 (10.3)
Compression Set, Typical	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	1%
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	5%
Tensile Strength, min. psi (kPa)	ASTM D 412	25 (172)
Elongation, %	ASTM D 412	80
<b>FLAMMABILITY &amp; OUTGASSING</b>		
Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 25
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

### FEATURES AND BENEFITS

- Ultra low softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps, thereby allowing more design flexibility.
- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.

### APPLICATIONS

- Vibration isolation in electronic components and transportation vehicles
- Low closure force gaskets within portable electronics such as laptops and LCD screens within aircraft and rail interiors
- Fire retardant thermal insulation

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® BF-2000 ULTRA SOFT SILICONE

STANDARD THICKNESS TOLERANCE			
STANDARD THICKNESS			TOLERANCE (INCHES)
INCHES		MM	
1/8	0.125	3.18	± 0.025
3/16	0.188	4.76	± 0.030
1/4	0.250	6.35	± 0.040
3/8	0.375	9.53	± 0.060
1/2	0.500	12.70	± 0.060

WIDTH TOLERANCE (CELLULAR)		
NOMINAL WIDTH (INCHES)	TOLERANCE (W/O PSA)	TOLERANCE (WITH PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. BF-2000 is a recently commercialized standard product that was previously recognized and sold under the BISCO EP-2022 product designation. All product features, properties, and formulations have remained intact in commercializing this Engineered Product (EP) to our BISCO Foam (BF) series.

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CUSTOMERS ALSO SEARCHED:		
Bisco	Urethane foam gaskets	Poron urethane foam
Silicone	Cellular urethane	What is Poron
Silicone sponge	LCD Gaskets	Poron material
Silicone gaskets	Low outgassing	Poron foam
Silicone sponge gasket	UL 94HBF gasket	Poron gasket
Silicone foam	UL 94 V-0	Poron sheet
Poron	Water sealing	Closed cell foam
Microcellular	RoHS	
Microcellular urethane	LED gasket	

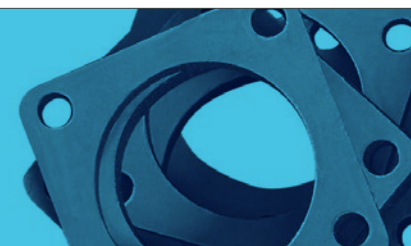
### ABOUT MODUS

We are Modus! With multiple locations in North America and China, Modus Advanced, Inc. is a diversified custom manufacturer that converts EMI Shielding, Environmental Gasket Materials, Microwave Absorbers, Acoustic Materials, Thermal Interface Materials and other high performance materials into finished parts. Modus utilizes its 40 years as an established provider of high quality, reliable products to create precisely what customers specify. Innovative processes; custom fabrication utilizing performance materials; an on time delivery record of more than 99% means Modus is well positioned to help your company succeed.

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# BISCO® BF-1000

## EXTRA SOFT CELLULAR SILICONE



Compressibility, softness, and durability allow BF-1000 to adapt to various environments, making it an ideal choice for sealing outdoor enclosures, protecting electronics from shock and heat, and providing cushioning or vibration isolation for various applications.

BISCO® Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY	TEST METHOD	TYPICAL VALUE
<b>PHYSICAL</b>		
Color		Gray* & White
Thickness, inches (mm) Tolerance		0.062 – 1.00 (1.6 – 25.4) See Reverse
Standard Width, inches (mm)		36 (914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	13 (208)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	3 (20.7)
Compression Set, % max.	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	< 1
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	< 5
Tensile Strength, psi (kPa)	ASTM D 412	35 (241)
Elongation, %	ASTM D 412	90
<b>FLAMMABILITY &amp; OUTGASSING</b>		
Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 35
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C & BSS 7239	Pass

\* Gray color is standard in 0.062 (1.9mm), 0.250 (6.4mm) and 0.500 (12.7mm) thicknesses.

### FEATURES AND BENEFITS

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps and awkward shapes, thereby allowing engineers more design flexibility.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.

### APPLICATIONS

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets
- Vibration isolation in electronic components and transportation vehicles
- Fire retardant thermal insulation

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® BF-1000 EXTRA SOFT CELLULAR SILICONE

PROPERTY TEST METHOD VALUE

### ENVIRONMENTAL PROPERTIES

Water Absorption	Internal: 24 hrs @ room temp.	3.50%
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass
Meets Requirements of FDA CFR 177.2600 for Food Contact		BF-1000 White
Other Specifications Available	BMS 1-68	

### ELECTRICAL & THERMAL PROPERTIES

Dielectric Constant	ASTM D 150	1.34
Dielectric Strength	ASTM D 149, Volts/mil	89
Dry Arc Resistance	ASTM D 495, Seconds	90
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM D 518	0.39 (0.06)

### TEMPERATURE RESISTANCE

Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

### STANDARD THICKNESS TOLERANCE

STANDARD THICKNESS		TOLERANCE (INCHES)	
INCHES	MM		
1/16	0.062	1.57	± 0.016
3/32	0.094	2.39	± 0.020
1/8	0.125	3.18	± 0.025
3/16	0.188	4.76	± 0.030
1/4	0.250	6.35	± 0.040
3/8	0.375	9.53	± 0.060
1/2	0.500	12.70	± 0.050
3/4	0.750	19.05	± 0.090
1	1.000	25.40	± 0.090

### WIDTH TOLERANCE (CELLULAR)

NOMINAL WIDTH (INCHES)	TOLERANCE (W/O PSA)	TOLERANCE (WITH PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

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#### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

#### CUSTOMERS ALSO SEARCHED:

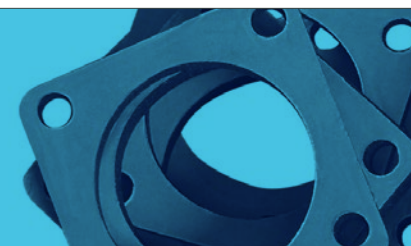
Bisco	Urethane foam gaskets	Poron urethane foam
Silicone	Cellular urethane	What is Poron
Silicone sponge	LCD Gaskets	Poron material
Silicone gaskets	Low outgassing	Poron foam
Silicone sponge gasket	UL 94HBF gasket	Poron gasket
Silicone foam	UL 94 V-0	Poron sheet
Poron	Water sealing	Closed cell foam
Microcellular	RoHS	
Microcellular urethane	LED gasket	

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# BISCO® HT-870

## SOFT CELLULAR SILICONE



Compressibility, softness, and durability allow BISCO® HT-870 to adapt to various environments, making it an ideal choice for sealing outdoor enclosures, protecting electronics from shock and heat, and providing cushioning or vibration isolation for various applications.

BISCO® Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY	TEST METHOD	TYPICAL VALUE
<b>PHYSICAL</b>		
Color		Black, Red
Thickness, inches (mm) Tolerance		1/16 – 1/2 (1.6 – 12.7) See Reverse
Standard Width, inches (mm)		36.0 (914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	15 (240)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	4 (27.6)
Compression Set, % max.	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	< 1
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	< 5
Tensile Strength, psi (kPa)	ASTM D 412	30 (207)
Elongation, %	ASTM D 412	90
<b>FLAMMABILITY &amp; OUTGASSING</b>		
Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 25
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

### FEATURES AND BENEFITS

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps and awkward shapes, thereby allowing engineers more design flexibility.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.

### APPLICATIONS

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets.
- Shock absorbing cushions and gaskets within automobiles and appliances

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® HT-870 SOFT CELLULAR SILICONE

PROPERTY TEST METHOD VALUE

### ENVIRONMENTAL PROPERTIES

Water Absorption	Internal: 24 hrs @ room temp.	2.50%
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass

### ELECTRICAL & THERMAL PROPERTIES

Dielectric Constant	ASTM D 150	1.38
Dielectric Strength	ASTM D 149, Volts/mil	90
Dry Arc Resistance	ASTM D 495, Seconds	91
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM D 518	0.49 (0.07)

### TEMPERATURE RESISTANCE

Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

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### STANDARD THICKNESS TOLERANCE

STANDARD THICKNESS		TOLERANCE (INCHES)	
INCHES	MM		
1/16	0.062	1.57	± 0.020
3/32	0.094	2.39	± 0.020
1/8	0.125	3.18	± 0.025
3/16	0.188	4.76	± 0.025
1/4	0.250	6.35	± 0.040
3/8	0.375	9.53	± 0.045
1/2	0.500	12.70	± 0.050

### WIDTH TOLERANCE (CELLULAR)

NOMINAL WIDTH (INCHES)	TOLERANCE (W/O PSA)	TOLERANCE (WITH PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

#### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

#### CUSTOMERS ALSO SEARCHED:

Bisco	Urethane foam gaskets	Poron urethane foam
Silicone	Cellular urethane	What is Poron
Silicone sponge	LCD Gaskets	Poron material
Silicone gaskets	Low outgassing	Poron foam
Silicone sponge gasket	UL 94HBF gasket	Poron gasket
Silicone foam	UL 94 V-0	Poron sheet
Poron	Water sealing	Closed cell foam
Microcellular	RoHS	
Microcellular urethane	LED gasket	

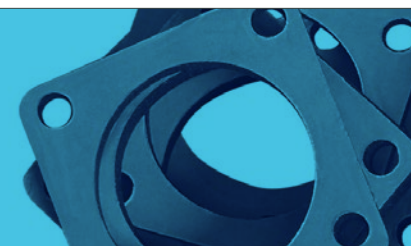
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# BISCO<sup>®</sup> HT-800

## MEDIUM CELLULAR SILICONE



HT-800 is a highly versatile, medium firmness silicone that offers the lightness of a foam, with the enhanced sealing capabilities of a traditional sponge rubber. It is used to seal and protect various outdoor communication, electronics, and lighting enclosures, while providing protection against wind driven rain and fire. The material is also used to reduce shock or isolate vibration.

BISCO<sup>®</sup> Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY	TEST METHOD	TYPICAL VALUE
<b>PHYSICAL</b>		
Color		Black, Red & Gray
Thickness, inches (mm) Tolerance		1/32 – 1/2 (0.80 – 12.70) See Reverse
Standard Width, inches (mm)		36 (914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	22 (352)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	9.0 (62.0)
Compression Set, % max.	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	<1%
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	<5%
Tensile Strength, psi (kPa)	ASTM D 412	45 (310)
Elongation, %	ASTM D 412	80
<b>FLAMMABILITY &amp; OUTGASSING</b>		
Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 25
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

### FEATURES AND BENEFITS

- Ultra low softness allows designers to use less force to seal enclosures and still protect their device from the environment.
- High compressibility allows material to conform to variable width gaps, thereby allowing more design flexibility.
- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.

### APPLICATIONS

- Vibration isolation in electronic components and transportation vehicles
- Low closure force gaskets within portable electronics such as laptops and LCD screens within aircraft and rail interiors
- Fire retardant thermal insulation

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® HT-800 MEDIUM CELLULAR SILICONE

PROPERTY TEST METHOD VALUE

### ENVIRONMENTAL PROPERTIES

Water Absorption	Internal: 24 hrs @ room temp.	1.40%
Meets Ingredients Requirements section C of FDA CFR 177.2600 for Food Contact		HT-800 Gray & Black

### ELECTRICAL & THERMAL PROPERTIES

Dielectric Constant	ASTM D 150	1.42
Dielectric Strength	ASTM D 149, Volts/mil	91
Dry Arc Resistance	ASTM D 495, Seconds	92
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM D 518	0.63 (0.09)

### TEMPERATURE RESISTANCE

Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

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### STANDARD THICKNESS TOLERANCE

STANDARD THICKNESS		TOLERANCE (INCHES)	
INCHES	MM		
1/32	0.031	0.80	± 0.015
1/16	0.062	1.57	± 0.016
3/32	0.094	2.39	± 0.020
1/8	0.125	3.18	± 0.025
3/16	0.188	4.76	± 0.030
1/4	0.250	6.35	± 0.040
3/8	0.375	9.53	± 0.060
1/2	0.500	12.70	± 0.050

### WIDTH TOLERANCE (CELLULAR)

NOMINAL WIDTH (INCHES)	TOLERANCE (W/O PSA)	TOLERANCE (WITH PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

#### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

#### CUSTOMERS ALSO SEARCHED:

Bisco	Urethane foam gaskets	Poron urethane foam
Silicone	Cellular urethane	What is Poron
Silicone sponge	LCD Gaskets	Poron material
Silicone gaskets	Low outgassing	Poron foam
Silicone sponge gasket	UL 94HBF gasket	Poron gasket
Silicone foam	UL 94 V-0	Poron sheet
Poron	Water sealing	Closed cell foam
Microcellular	RoHS	
Microcellular urethane	LED gasket	

#### ABOUT MODUS

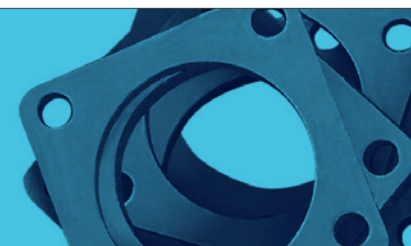
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# BISCO® HT-820

## FIRM CELLULAR SILICONE



BISCO® HT-820 is a firm grade silicone foam that offers improved durability and sealing. It is used to seal and protect various outdoor communication, lighting, and electronic enclosures from small dust particles, wind driven rain, and fire. It offers a higher tear and tensile strength than our lighter grade foams.

BISCO® Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY TEST METHOD TYPICAL VALUE

### PHYSICAL

Color		Gray
Thickness, inches (mm) Tolerance		1/32 – 1/4 (0.8 – 6.4) See Reverse
Standard Width, inches (mm)		36.0 (914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	23 (368)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	16 (110.3)
Compression Set, % max.	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	< 1
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	< 5
Tensile Strength, psi (kPa)	ASTM D 412	50 (345)
Elongation, %	ASTM D 412	55

### FLAMMABILITY & OUTGASSING

Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 25
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

### FEATURES AND BENEFITS

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.
- Compact cell structure provides improved sealing performance.

### APPLICATIONS

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets.
- Enclosures requiring a more durable, high closure force gasket.

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® HT-820 FIRM CELLULAR SILICONE

PROPERTY TEST METHOD VALUE

### ENVIRONMENTAL PROPERTIES

Water Absorption	Internal: 24 hrs @ room temp.	0.80%
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass
Meets Ingredients Requirements section C of FDA CFR 177.2600 for Food Contact		HT-820 Gray

### ELECTRICAL & THERMAL PROPERTIES

Dielectric Constant	ASTM D 150	1.50
Dielectric Strength	ASTM D 149, Volts/mil	93
Dry Arc Resistance	ASTM D 495, Seconds	96
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM D 518	0.75 (0.11)

### TEMPERATURE RESISTANCE

Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

### STANDARD THICKNESS TOLERANCE

STANDARD THICKNESS		TOLERANCE (INCHES)	
INCHES	MM		
1/32	0.031	0.80	± 0.015
1/16	0.062	1.57	± 0.016
3/32	0.094	2.39	± 0.020
1/8	0.125	3.18	± 0.025
3/16	0.188	4.76	± 0.030
1/4	0.250	6.35	± 0.040

### WIDTH TOLERANCE (CELLULAR)

NOMINAL WIDTH (INCHES)	TOLERANCE (W/O PSA)	TOLERANCE (WITH PSA)
0 < T ≤ 3	± 0.063	± 0.031
3 < T ≤ 8	± 0.094	± 0.031
8 < T ≤ 12	± 0.125	± 0.031
12 < T ≤ 18	± 0.188	± 0.031
18 < T ≤ 26	± 0.219	± 0.063
26 < T ≤ 36	± 0.250	± 0.063

#### Notes:

1. All metric conversions are approximate.
2. Additional technical information is available.
3. Typical values are a representation of an average value for the population of the property. For specification values contact Rogers Corporation.

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#### CUSTOMERS ALSO SEARCHED:

Bisco	Urethane foam gaskets	Poron urethane foam
Silicone	Cellular urethane	What is Poron
Silicone sponge	LCD Gaskets	Poron material
Silicone gaskets	Low outgassing	Poron foam
Silicone sponge gasket	UL 94HBF gasket	Poron gasket
Silicone foam	UL 94 V-0	Poron sheet
Poron	Water sealing	Closed cell foam
Microcellular	RoHS	
Microcellular urethane	LED gasket	

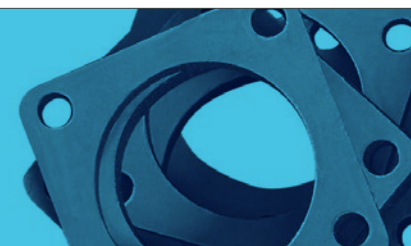
#### ABOUT MODUS

We are Modus! With multiple locations in North America and China, Modus Advanced, Inc. is a diversified custom manufacturer that converts EMI Shielding, Environmental Gasket Materials, Microwave Absorbers, Acoustic Materials, Thermal Interface Materials and other high performance materials into finished parts. Modus utilizes its 40 years as an established provider of high quality, reliable products to create precisely what customers specify. Innovative processes; custom fabrication utilizing performance materials; an on time delivery record of more than 99% means Modus is well positioned to help your company succeed.

This information is based on data believed to be reliable, but Modus makes no warranties, expressed or implied, as to its accuracy and assumes no liability arising out of its use. The data listed falls within the normal range of product properties, but should not be used to establish specification limits or used alone as the basis of design. Modus' liability to purchasers is expressly limited to the terms and conditions of sales listed on our website.

# BISCO® HT-840

## EXTRA FIRM CELLULAR SILICONE



BISCO® HT-840 is an extra-firm grade silicone foam that offers improved durability and sealing. It is used to seal and protect various outdoor communication, lighting, and electronic enclosures from small dust particles, wind driven rain, and fire. It offers a higher tear and tensile strength than our lighter grade foams.

BISCO® Silicones are available in various thicknesses giving Modus Advanced, Inc. the ability to manufacture cut parts to your most stringent dimension specifications.

PROPERTY TEST METHOD TYPICAL VALUE

### PHYSICAL

Color		Gray
Thickness, inches (mm) Tolerance		1/16 – 1/4 (1.6 – 6.4) See Reverse
Standard Width, inches (mm)		36.0 (914)
Density, lb./ft <sup>3</sup> (kg/m <sup>3</sup> )	ASTM D 1056	27 (432)
Compression Force Deflection, psi (kPa)	Force measured @ 25% Deflection ASTM D 1056	22 (151.7)
Compression Set, % max.	ASTM D 1056 Test D @ 158°F (70°C), 22 hrs.	< 1
	ASTM D 1056 Test D @ 212°F (100°C), 22 hrs.	< 5
Tensile Strength, psi (kPa)	ASTM D 412	60 (414)
Elongation, %	ASTM D 412	60

### FLAMMABILITY & OUTGASSING

Flame Resistance	UL 94	Listed V-0 and HF-1
Flame Spread Index (L <sub>s</sub> )	ASTM E 162	< 25
Smoke Density (D <sub>s</sub> )	ASTM E 662	
	Tested @ 4.0 minutes	< 50
	Tested @ 1.5 minutes	< 20
Toxic Gas Emissions Rating	SMP-800C	Pass

### FEATURES AND BENEFITS

- Excellent memory and low stress relaxation reduces maintenance costs associated with gasket failures due to compression set and softening.
- Resistance to ultraviolet light, ozone, extreme temperatures, and flame enables consistent performance in all environments.
- Compact cell structure provides improved sealing performance.

### APPLICATIONS

- Environmental seals to protect against penetration of dust, moisture, air, or light within outdoor enclosures such as lighting fixtures, HVAC units, and electronic cabinets.
- Enclosures requiring a more durable, high closure force gasket.
- Press pads requiring greater conformability and even pressure distribution at high temperatures

### INSTALLATION

- Available with a pressure-sensitive adhesive on one or two sides to allow easy application to a variety of surfaces.

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## BISCO® HT-840 EXTRA FIRM CELLULAR SILICONE

PROPERTY TEST METHOD VALUE

### ENVIRONMENTAL PROPERTIES

Water Absorption	Internal: 24 hrs @ room temp.	0.20%
UV Resistance	SAE J - 1960	No Degradation
Ozone Effect Rating	ASTM D 1171	0 (No Cracks)
Corrosion Resistance	AMS - 3568	Pass

### ELECTRICAL & THERMAL PROPERTIES

Dielectric Constant	ASTM D 150	1.58
Dielectric Strength	ASTM D 149, Volts/mil	95
Dry Arc Resistance	ASTM D 495, Seconds	98
Volume Resistivity, Ohm - cm	ASTM D 257	10 <sup>14</sup>
Thermal Conductivity, BTU in/hr/ft <sup>2</sup> /°F (w/m °K)	ASTM D 518	0.84 (0.12)

### TEMPERATURE RESISTANCE

Low Temperature Flex at -67°F (-55°C)	ASTM D 1056	Pass
Recommended Use Temperature, °F (°C)	SAE J-2236	-67 to 392 (-55 to 200)
Recommended Intermittent High Temperature Use, °F (°C)	Internal	482 (250)

### STANDARD THICKNESS TOLERANCE

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