

DATASHEE⁻

COMPATHERM® PAD 9470

COMPATHERM

The 7 W/mK Nolato Compatherm[®] Gap Filler 9470 is a performance product designed for demanding applications requiring high thermal conductivity in a very soft viscoelastic material.

Compatherm[®] gap filler is naturally tacky on both sides, but can be coated on one side to remove the natural tackiness if needed.

TYPICAL MATERIAL PROPERTIES

PROPERTY	TEST STANDARD	UNIT	9470
Color	Visual		Grey
Thickness ¹⁾	ASTM D374	mm	1-5
Hardness ²⁾	ASTM D2240	Shore00	20
Density	Helium Pyncometer	g/cm³	2.55
Thermal conductivity	Hot Disk	W/mK	7
Thermal Resistance @ 10 psi	ASTM D5470	°C in²/W	0.207 (@1.25 mm)
Dielectric Breakdown Voltage	ASTM D149	VAC	1500
Volume Resistance	ASTM D257		1013
Dielectric Constant @ 1MHZ	ASTM D150		TBD
Outgassing, TML	ASTM E595		TBD
Outgassing, CVCM	ASTM E595		TBD
Flammability	UL94		TBD

1) Thickness tolerance, ±10% mm @ nominal thickness greater than 1mm; ± 0.1mm @ nominal thickness less than 1mm.

2) Thirty second delay value shore 00 hardness scale.

Please Note:

Observed performance may vary in certain circumstances. It is recommended that customers test the material with their specific applications.



FEATURES AND BENEFITS

- 7 W/mK thermal conductivity
- Guaranteed thermal performance
- Competitive price points to other gap filler materials
- Soft and highly compressible for low stress applications
- Tacky on one side
- Thickness range from 1mm to 5mm stocked in the USA
- Offering quick turn converting in the USA and China

APPLICATIONS

- Cooling components to chassis, frame, or other mating components
- Memory modules
- Home and small office network equipment
- Mass storage devices
- Automotive electronics
- Telecommunication hardware
- Radios
- LED solid state lighting
- Power electronics
- LCD and PDP flat panel
- Set top boxes

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IDEA



IGNITION

SOLUTION



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DESIGN NOTES

Compatherm[®] materials are compressed up to 50% in most applications. We recommend applying pressure slowly and evenly over the entire surface to achieve the highest performance and lowest thermal resistance.

ORDERING COMPATHERM®

Compatherm[®] materials are typically cut into custom shapes based on the application requirements. Modus stocks the full line of materials and can provide cut piece and kit prices based on your unique application. Cut pieces can be delivered kiss cut to a liner or through cut.

THICKNESS	SHEET SIZE	THERMAL RATING	NOLATO STYLE #	MODUS PART #
1MM	200MM x 200MM	7 W/mK	9470	TM-280-5649
1.5MM	200MM x 200MM	7 W/mK	9470	TM-280-5650
2MM	200MM x 200MM	7 W/mK	9470	TM-280-5651
2.5MM	200MM x 200MM	7 W/mK	9470	TM-280-5652
3MM	200MM x 200MM	7 W/mK	9470	TM-280-5653
4MM	200MM x 200MM	7 W/mK	9470	TM-280-5654
5MM	200MM x 200MM	7 W/mK	9470	TM-280-5655

CUSTOMERS WHO USE COMPATHERM® MAY ALSO BE INTERESTED IN:

EMI SHIELDING

Trishield[®] COMPASHIELD[®]



CUSTOMERS ALSO SEARCHED:								
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STORAGE CONDITIONS

• The material can be stored one year after reciept at normal room temperature and humidity.

APPLICATION PROCEDURE

- Remove the top PET liner from the top surface of the sheet.
- With fingers remove the die cut part from the bottom PET liner.
- Place the part in the desired surface of heat sink, heat spreader of component.
- The stickiness of the material will assure that it adheres to the surface without need of high pressure.
- Do not press the part too hard when applying it to assure that height of the material is not destroyed.
- Once applied, it is not recommended to remove and reuse the Compatherm part as it has low material stability.
- If needed, peel off the part from the surface by hand and replace it with a new one.

REPAIR PROCEDURE

- At room temperature slide or pull or twist the heatsink to separate it from the PCB.
- After separation, remove both surfaces with a plastic tool to remove the bulk of material.
- Clean both surfaces with tissue wiper.
- Apply a new Compatherm part.

THE NOLATO GROUP

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Nolato is an advanced high-tech polymer partner with operations in Europe, Asia and North America. We develop and manufacture products in materials such as plastic, silicone and TPE. Our customer offering comprises everything from concept development, product design and process optimization to high-volume production, post-processing, assembly and logistics.

We are Modus! With multiple locations in North America and China, Modus Advanced, Inc. is a diversified custom manufacturer which converts EMI Shielding, Environmental Gasket Materials, Microwave Absorbers, Acoustic Materials, Thermal Interface Materials and other high performance materials into finished parts. Modus utilizes its 40 years as an established provider of high quality, reliable products to create precisely what customers specify. Innovative processes; custom fabrication utilizing performance materials; an on time delivery record of more than 99% means Modus is well positioned to help your company succeed.

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