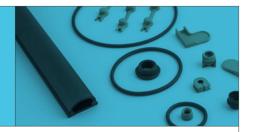


NOLATO SILICONE RUBBER 8651

Modus Advanced, Inc. custom manufactures parts and gaskets using Nolato 8651 EMI shielding or electrically conductive silicone rubber. This extruded material is an effective and reliable environmental seal, which will show minimal to no deterioration of conductivity and shielding over time. Silicone rubber can easily withstand heat, cold, moisture, UV, ozone and pressure over an extended period of time with a temperature range between -55°C and +150°C.

TYPICAL MATERIAL PROPERTIES

PROPERTY	TEST PROCEDURE	UNIT	8651
Base material			Silicone rubber
Conductive filler			Ag/Al
Volume resistivity, as molded	MIL-DTL-83528C	m0hmcm	4
Volume resistivity, aged 48 h/188°C	MIL-DTL-83528C	m0hmcm	5
Volume resistivity, aged 1000h/125°C	MIL-DTL-83528C	m0hmcm	8
Average shielding effect, 0.3 – 20 GHz	Nolato cavity to cavity test method	dB	130
Density	ISO 2781	g/cm³	2.1
Hardness	ISO 7619	Shore A	80
Tensile strength ¹⁾	ISO 37	MPa	3.5
Elongation at break	ISO 37	%	200
Tear strength ²⁾	ISO 34-1C	N/mm	16
Compression set, 72 hours/100°C	ISO 815	%	31
Flammability ³⁾	UL 94		V0
Compression modulus, 10 % strain 20% strain	ISO 7743	MPa	8.8 9.7



RoHS INFORMATION

Nolato 8651 fulfills the requirements set by the EU Directive 2002/95/EC (RoHS).

SAFETY INFORMATION

The conductive silicone 8651 is not dangerous to man or the environment. It is not classified according to EU Directive 1999/45/ EC but a material safety data sheet can be sent on request.

CUSTOMERS ALSO SEARCHED:			
form in place gasket liquid gaskets liquid gasket gasket tack form in place conductive material form in place gaskets dispensed gaskets dispensed gasket porm-in-place Dispensed gasket conductive gasket	liquid gasket paste gasket conductive silicone gasket conductive silicone emi shielding gasket formed gasket electrically conductive gasket silver silicone nickel graphite silico		

silicone

1) 1 MPa = 145 psi 2) 1 N/mm = 5.71 lb/in 3) Tested on a 4 mm thick sample

The recommendations and data given are based on our experience to date, however, no liability can be assumed in connection with their usage and processing. Typical property data values should not be used as specification.

THE NOLATO GROUP

Nolato is an advanced high-tech polymer partner with operations in Europe, Asia and North America. We develop and manufacture products in materials such as plastic, silicone and TPE. Our customer offering comprises everything from concept development, product design and process optimization to high-volume production, post-processing, assembly and logistics.



We are Modus! With multiple locations in North America and China, Modus Advanced, Inc. is a diversified custom manufacturer which converts EMI Shielding, Environmental Gasket Materials, Microwave Absorbers, Acoustic Materials, Thermal Interface Materials and other high performance materials into finished parts. Modus utilizes its 40 years as an established provider of high quality, reliable products to create precisely what customers specify. Innovative processes; custom fabrication utilizing performance materials; an on time delivery record of more than 99% means Modus is well positioned to help your company succeed.

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